



Clean Tank Technologies (CTT) generally only collects empty, non-damaged, serviceable plastic/poly drums for reconditioning and reuse. Certain restrictions and charges – such as freight and recycling fees – will apply to non-serviceable or non-desirable units.

Drums must be DRIP DRY EMPTY, with LABELS IN PLACE, and CLOSURES SECURED.

INCOMING EMPTY DRUM REQUIREMENTS

1. Drums must contain residues only (“empty”). Drums that have been used for the transportation of hazardous materials that have not been cleaned and purged of all hazards must be transported with all closures in place, with all original hazard markings and labels legible.
2. No drums may be accepted that are not empty. "Empty" means that the drum complies with the federal empty EPA Container standard which states:

Drums must be as empty as possible using practices commonly employed to remove materials from drums, including pouring, pumping and aspiration. In addition, no more than 2.5 cm (1 inch) of residual material may remain in the bottom of the drum. If more material may be poured out of the drum, then it is not empty. If everything is poured out, but more than 2.5 centimeters (1 inch) remain on the bottom, the drum is not empty.

3. Drums not empty are subject to be rejected. During loading for shipping, if a drum contains residues of prior contents that appear to be unduly heavy because of the unintended retention of product may be rejected. Drums brought to CTT may be rejected if, upon internal inspection, they are found to be not empty. Rejected drums shall be returned to the Customer, at the Customer’s expense.
4. Empty drums must not contain residues on the NEVER ACCEPT LIST or the MAY BE ACCEPTED WITH WRITTEN APPROVAL LIST, as described below, unless specific written arrangements are agreed upon by CTT and Customer. Such drums will be returned to the shipper or left on the delivery vehicle.

RECEIVING A NON-ACCEPTABLE DRUM

Drums shipped to our location must meet all acceptability requirements - unless agreed separately in writing. Seller agrees that they will be responsible to reimburse CTT for all costs associated with Non-Acceptable units including the purchase price, shipping, heel, (retained product) and cleaning/recycle cost recovery fees.

NON-CONFORMING (UNEXPECTED) CONTAINERS

ANY DRUM CONTAINING RESIDUE/HEEL OF A PRODUCT LISTED ON THE NEVER ACCEPT LIST WILL BE IMMEDIATELY REJECTED.

In the case of containers which contain an unacceptable product or quantity of material, which have been shipped either intentionally or by mistake to the facility, receiving personnel will immediately notify their Supervisor that a non-conforming container has arrived onsite. The Non-Conforming Container Procedure will be initiated:

1. A “Rejected” label will be adhered to the container.
2. The original receiving record will be corrected to state which drums will not be received due to non-conformance. This record must be delivered to administrative personnel.
3. A detailed record with the name of the supplying party, drum count and type, and reason for rejection will be created.

4. The Customer will be notified directly by phone.
5. The non-conforming container may be set-aside in a designated hold area while the balance of the delivery vehicle is unloaded.

It is preferred that a rejected container be returned with the delivery vehicle. Every effort should be made to ensure that a decision regarding the disposition of the non-conforming container be made before the delivery vehicle leaves the facility.

Non-conforming containers shall not be introduced into the reconditioning process. Rejected containers not sent back with shipper will be placed into a designated quarantine area until discrepancy has been resolved. CTT is not responsible for any shipping costs associated with non-Conforming containers.

Non-conforming containers may be returned with the next outgoing shipment of cleaned containers, if agreed by CTT and customer.

A copy of the shipping documents/ticket will be maintained onsite in a logbook controlled by the Production Supervisor and / or the Service Manager until such time as container discrepancies have been properly addressed and resolved.

NON-CONFORMING CONTAINERS WHICH ARE NOT TO BE RETURNED

Ladings that are not listed as DOT Hazardous Material or RCRA waste may still be considered a State regulated waste. All containers must be returned unless proven non-hazardous and subsequently not regulated. Non-hazardous or non-regulated materials will be dealt with on a case-by-case basis.

List of Prior Product materials **NEVER ACCEPTED by Clean Tank Technologies:**

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|---|-------------------------------|
| Radioactive Material | Biological Wastes |
| Poisons: Hazard Class 6, Packing Group II | PCBs |
| Poisons: Class B | Cyanides or Cyanide Compounds |
| Poisons: WHMIS (Canada) | Formaldehyde |
| Dioxins | Andisil HY 43 |
| Parathion | |

List of Prior Product materials that **MAY BE ACCEPTED ONLY WITH WRITTEN APPROVAL, including any special handling requirements (i.e. bona fide triple-rinsing, etc.):**

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|------------------------------|-------------------------------------|
| 111-Trichloroethane | Hydrogen Chloride |
| Acrylonitrile | Inerteen 70 - Monsanto Lined Drums |
| Alkyl Chloride | Methyl Chloroform |
| Ammonia Perchlorate | Methylene Chloride (any percentage) |
| Ammonium Fluoride | Penta (Pentachlorophenol) |
| Aqua Ammonia | Perchloric Acid |
| Benzene | Perchloroethylene (Perc) |
| Benzoyl Chloride | Petroleum |
| Butylacrylate | Potable Coagulant |
| Carbon Tetrachloride | Sodium Bisulfide |
| Chlorinated Phenols | Toluene Diisocyanate (TDI) |
| Chloroform | Trichloroethylene |
| Chloroprene | Triethylamine |
| Dimethylcyclohexylamine, N,N | Vinyl chloride |
| Ethyl Chloride | Vinylidene Chloride |
| Ethylene Dichloride | Silicon |
| Formaldehyde | Water Soluble AgChem |
| Hexachlorobenzene | |
| Hydrofluoric Acid | |